Work Order ID 56958

March 15, 2010 2:04:05 PM

Item ID:

D4035-11

Revision ID:

Item Name:

Start Date:

15/03/2010

Bushing

Start Qty: 16.00 Required Date: 25/03/2010

Req'd Qty: 16.00

Operation

Description

Revision Nbr

Reference: 10.03.15

Approvals:

Sequence ID/

Draw Nbr

Work Center ID

Process Plan:

QC:

Α

Date: Date:

Tooling: SPC (Y/N):

0.00

0.00

Accept

Set Up/

Run Hours

Draw

Number

Date:

Date:

Cust Item ID:

Customer:

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Run

Setup Start

Stop

Start

Stop

Reject Number

Insp. Stamp

100

Hardinge

D4035

Hardinge CNC Lathe Small

Memo

TURN AS PER FQLIO FA916 AND DWG D4021

DWG REV:

31/80101/8

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00

Quality Control

Memo

0.00



Work Order ID 56958

March 15, 2010 2:04:05 PM

Item ID:

D4035-11

Revision ID:

Bushing Item Name:

Start Date: 15/03/2010

QC:

Start Qty: 16.00 Required Date: 25/03/2010

Req'd Qty: 16.00

Reference:



Accept

Setup Start

Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: Date: Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/ Work Center ID

120

Quality Control

Operation **Description**

QC8- Inspect parts - second check

Memo

Set Up/ **Run Hours**

0.00

0.00

0.00

0.00

81/50/01

Draw

Number

Plan

Code

Draw

Rev.

Accept

Reject Qty

Reject Number

Insp. Stamp

Qty

130

Packaging

Packaging

140

Quality Control

Identify as per dwg & Stock Location.

Memo

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10-3-18

CZ10/3/19

Picklist Print

March 15, 2010 2:04:05 PM

Work Order ID: 56958

Parent Item:

Comments:

D4035-11

Parent Item Name:

Bushing

IPP Rev:A new issue DD 10.03.15 verified by:JLM



Start Date: 15/03/2010

Qty

Required Date: 25/03/2010

Start Qty: 16.00

Required Qty: 16.00

Remaining

Component Item ID/ Item Name

Item ID

Replacement Mfg/ Purch Bin Primary Item Location

Last Location

Route Seq ID Unit of Qty on Measure Hand

Qty To Pick Issued

Date Issued

Status

Page 1

M6061T6R0.500

Purchased

No

100

1.0526 26.0270

6061-T6 Round Bar .500"

| Loc Qty | Loc Code |
|---------|--------------|
| | |
| | |
| 26.027 | |
| 24 | |
| 2.027 | |
| | 26.027 24 |

1.16 = 10/03/18

| DART AEROSPACE LTD | Work Order: 56958 |
|-----------------------|------------------------|
| 1 | |
| Description: 1225/ing | Part Number: 1 4035-11 |
| | |
| Inspection Dwg: Rev: | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

| x | First Article | Prototype |
|-------------|---------------|-----------|
| | | |

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|----------------------|----------------|---------------------|---|--------------|-------------------------|----------|
| 0.38 | 7,030 | 0/323 | | | | |
| 0-191 | -1030 4.005 | 01.196 | | | | |
| | | | | | | |
| .75 | £-030 | .746 | | · · | | |
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| Measured by: | </th <th>Audited by: MM</th> <th>Prototype Approval:</th> <th>N/A</th> | Audited by: MM | Prototype Approval: | N/A |
|--------------|--|----------------|---------------------|-----|
| Date: | (C | Date: \0(03/18 | Date: | N/A |
| | 100 y 10 | 116143110 | | |

| Rev | Date | Change | Revised by Approved | |
|-----|------|-----------|---------------------|--|
| Α | | New Issue | KJ/JLM | |

